

20 February 2017

Inv. 8642



Re: Ferrari 246 Dino GTS, Chassis# 5004

**JN 878** 

### INVOICE

Parts Deposit for restoration of above car

£ 20,000.00

TOTAL

£ 20,000.00

Payment within 14 days please

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VAT Registration No. GB 410 9194 71 Company Reg No. 05003180



30 March 2017

Inv. 8689



Re: Ferrari 246 Dino GTS, Chassis# 5004

**JN 878** 

### INVOICE

1.	LHD Accelerator/Throttle Cable	£	19.95
	Accelerator Pedal Rubber	£	14.75
	Radiator Fan Motor With Blade	£	349.72
A. W. S.		£	9.95
	Clutch Pedal Rubber	£	9.95
	Brake Pedal Rubber	£	59.90
2x	Brake Fluid Reservoir		
1x	Brake Light Switch	£	6.95
1x	Full Set Of Brake Hoses	£	71.80
1x	Brake Pipe Fitting Kit (Stainless Steel)	£	38.95
	Handbrake Cable 3pcs Set	£	68.50
	Handbrake Cable Collar	£	11.32
	Steering Column Centre Nut	£	17.86
	Rack Support Rubber Spacer	£	13.80
	Steering Arm Lock Nut (Nyloc)	£	5.90
		£	9.00
	Brake Disc Centre Fixing Screw	£	31.90
	Grease Cap	£	9.25
	Hub Nut LH Thread	£	9.25
1x	Hub Nut, RH Thread		
2x	Stub Axle Bearing Washer	£	17.28
	Front Wheel Bearing Set	£	33.84
	Front Wheel Oil Seal	£	13.10

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2x Upper Ball Joint	£	158.00
2x Lower Ball Joint	£	156.16
4x Brake Disc Centre Fixing Screw	£	15.92
2x Rear Brake Disc	£	199.00
2x Front Brake Disc	£	398.00
2x Inner Rear Wheel Bearing	£	78.40
2x Bearing	£	58.40
2x Rear Wheel Oil Seal	£	19.90
1x Fuel Tank Sender Unit	£	62.00
1x Filler Neck Rubber Seal	£	49.72
2x Front Brake Pipe	£	25.90
1x Brake Caliper Metal Brake Pipe RH	£	12.95
1x Brake Caliper Metal Brake Pipe LH	£	12.95
2x Servo Hose	£	139.90
1x Upper & Lower Outer Rear Wishbone Bush Assy	£	179.60
4x Suspension Spring Rubber Set (Per Shock)	£	119.80
2x Rear Hub Shaft Lock Nut	£	37.00
1x Fuel Filler Connecting Hose	£	9.95
1x Rubber Body Protector	£	13.70
1x Dinoplex Ignition System	£	369.95
1x Heat Shield Starter Motor	£	42.95
1x Gear Lever Bush	£	13.63
1x Front Suspension Bush Set	£	229.95
1x Rear Suspension Bush Set	£	229.95
1x Relay	£	6.25
1x Owners Manual Book	£	14.95
2x Steering Column Support Bearing (25 x 52 x 15)	£	33.90
4x 40Mm Washer	£	1.04
4x M10 Nut	£	3.80
4x M10 Washer	£	0.48
2x Ring Nut Tool	£	85.00
1x Steering Column Overhaul	£	1,450.00
1x Gloss Black Paint	£	12.95
1x Side Marker Bezel Set	£	495.00
5x Synchromesh Ring	£	349.75
1x Gearbox Bearing	£	9.95
1x Bearing	£	18.99
2x Gearbox Bearing		291.42
2x Diff Bearing	£	139.20

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1v. Ball Hausing O Bing Set	£	4.95
1x Bell Housing O Ring Set	£	13.30
1x Gearbox Bearing	£	135.60
8x Gearbox Bearing	£	0.47
1x Rear Layshaft Circlip	£	173.96
2x Gearbox Bearing	£	116.00
1x Gearbox Bearing	£	54.95
1x Gearbox Bearing 1x Gearbox Shift O Ring	£	0.69
	£	29.95
1x Gear Linkage Rubber Boot	£	11.20
1x Gearbox Sump Gasket	£	10.80
1x Engine Sump Gasket	£	25.00
1x Intermediate Cover Gasket	£	14.34
1x Rear Engine Main Seal	£	15.90
2x Diff Oil Seal 35x Cam Cover Nut + Washers	£	20.30
	£	264.84
4x Gearbox Bearing Big	£	2.40
1x Spigot Shaft Oil Seal	£	1.10
1x O Ring	£	999.95
1x High Compression Piston Set	£	24.95
1x Thrust Bearings (Oversize), Full Engine Set	£	5.69
1x Water Pump Gasket	£	89.90
2x Chain Guide (Slipper)	£	71.40
12x Big End Nut	£	114.00
1x Big End Bearings (Set)	£	167.00
1x Main Bearings (Set)	£	139.90
2x Timing Chain	£	45.90
6x Small End Bushes	£	4.48
2x Chain Slider Gasket	£	16.95
1x Crankshaft Rear Spigot Bearing 4x Cam Chain Bearing	£	77.80
1x Head Gasket Set	£	224.60
1x Front Cover Gasket	£	6.25
1x Valve Spring Set	£	126.00
1x Oil Filter Housing Gasket	£	3.85
1x Oil Pump Pickup Gasket	£	1.24
4x Camshaft Lock Tap Washer	£	11.80
1x Front Cover Oil Seal	£	9.65
8x Flywheel Bolt	£	29.20
1x Exhaust Manifold Stud	£	1.35
IX Exhaust Manifold Oldd	_	

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38x Chain Tensioner Sprocket Needle Roller	£	12.92
2x Chain Tensioner O Ring	£	1.38
2x Cam Chain Support O Ring	£	2.26
1x Oil Filler Cap Rubber Gasket	£	2.00
2x Chain Tensioner Circlip	£	1.40
2x Chain Tensioner Collet Bush	£	22.00
2x Cam Chain Support Nut	£	21.60
12x Exhaust Manifold Nut	£	22.68
6x Spark Plug NGK BP6ET	£	25.92
1x HT Lead Set (Carbon)	£	45.95
To overhaul master cylinder	£	181.00
To vac test servo	£	39.95
To overhaul brake calipers	£	550.00
To test air conditioning unit	£	54.00
To re-core heater matrix	£	336.00
To re-core Ferrari radiator	£	474.00
Chemi-Blacking	£	78.00
Bead Blasting Charge	£	216.00
Consumables	£	63.58

£ 11,587.53

#### To:

Organise parts arriving with car, and make list of parts to be ordered. To remove panels to access engine, remove engine and crane onto trolley. To plug up engine, and jet wash. To remove bell housing, strip and clean. To remove gearbox from engine. To strip car of all parts, remove suspension, steering and brakes. To remove wiring loom and dashboard. To sort through loom, remove added wires, and identify and label plugs and ends. To clean and repair loom. To repair sections of rear loom due to heat damage, and investigate ignition wiring. To strip and clean parts, send for blasting and painting. To put car onto trolley, move outside and pressure wash. To strip down fan assemblies, strip drive shafts, clean up and refit all panels for body work. To strip, paint and rebuild throttle pedal, pedal box, gear lever tower, and handbrake mechanism. To paint and build up fan assembly, and make new wires. To strip

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alternator and clean out. To strip, unseize, rebuild, paint and build up horn compressor, pedal box, and drive shaft parts. To transport body shell to blasters.

To strip bell housing, strip gearbox and clean castings and parts. To strip gears and shafts. To fix stripped studs on main case.

To place engine onto trolley, mount on to stand, and commence engine strip. To record cam timing and lift measurements on all cams, and measure tappet clearances. To make removal tool for intermediate gear bearings and shafts, clean camshafts, buckets and tappet shims. To strip cylinder heads, clean valve springs, bases and retainers, steam clean block and heads, remove pistons and rings from rods, and clean and inspect pistons. To measure piston skirts, bobble hone cylinder bores, clean, polish and measure crankshaft, and measure cylinder bores. To strip oil pump, clean front cover, inlet manifold, gears and sprockets, main caps and bracketry. To chemi-black sump baffle. To strip and clean chain tensioners, clean camshaft covers, check valves in guides for wear, trial fit crank in block, and assemble one piston to rod assembly and fit into block, measure piston volume then strip out again. To measure cylinder head combustion chamber volume, make small end bush tool for removal and fitment. To remove small end bushes from rods and clean up rods, and remove bearings from intermediate gear support. To commence carburettor strip.

£ 21,085.00

£ 32,672.53

Minus Deposit (Inv. 8642) -£ 20,000.00

TOTAL £ 12,672.53

Payment within 14 days please

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13 April 2017

Inv. 8705



Re: Ferrari 246 Dino GTS, Chassis# 5004

#### <u>JN 878</u>

### INVOICE

1x Steering Rack	£	395.00
1x Upper & Lower Outer Rear Wishbone Bush Assembly	£	179.60
6x Inlet Valve	£	173.70
6x Exhaust Valve	£	270.00
1x Fibre Washer Gearbox Filter	£	1.25
1x Selector Lock Washer	£	3.50
1x Transaxle Filler Plug	£	34.50
1x Clutch Arm Gaiter	£	72.80
Fuse Cover Stickers	£	64.95
Alternator Repair	£	94.65
To Vapour Blast Gearbox Parts	£	395.00
To blast body shell and chassis	£	1,795.00
To re-bore cylinder block	£	564.00
Consumables	£	32.54
	£	4,076.49

#### To:

Continue stripping parts. To remove all suspension bushes, fettle up and tack-weld in new metalastic bushes. To strip down dashboard, clean up switches

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and levers.

To commence gearbox reassembly, set up and assemble internals.

To fit main caps to engine block, and send away for machine work. To collect block from machine shop.

To collect car from blasters and deliver to body shop.

£ 4,996.25

TOTAL £ 9,072.74

Payment within 14 days please

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10 May 2017

Inv. 8725



Re: Ferrari 246 Dino GTS, Chassis# 5004

**JN 878** 

#### INVOICE

1x Clutch Kit Dino 246	£	276.00
1x Water Pump Dino 246	£	225.00
12x Carb Top Screws	£	13.68
1x Altrans Cleaner	£	22.49
1x Gear Knob Lock Nut	£	5.40
Carb Rebuild Kit for 3 Carbs	£	49.95
Consumables	£	39.37
	£	631.89

#### To:

To continue to liaise with and supervise body shop, supply with parts and trial fit as requested.

To continue to prepare and refurbish mechanical parts and send components for plating, dismantle starter motor, strip carburettors and plate hardware, commence rebuilding, prepare engine components for balancing, strip distributor, strip water pump components, chemiblack parts, degrease and clean block, inspect all dimensions, and check prior to painting ready for

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£ 4,550.00

TOTAL

£ 5,181.89

Payment within 14 days please

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07 June 2017

Inv. 8750



### Re: Ferrari 246 Dino GTS, Chassis# 5004

#### JN 878

### INVOICE

1x	Brake Proportioning Valve Dino	£	419.75
1x	Bumper Set Dino 246 Chromed	£	8,450.00
2x	Radiator Drain Tap	£	150.00
1x	Filler Plug	£	13.95
2x	Distributor O Ring	£	3.92
2x	Distributor Bearing	£	33.90
1x	Crankshaft Spigot Bearing	£	14.95
4x	Over Size Door Hinge Pins	£	39.80
1x	Front Windscreen Rubber	£	269.95
1x	Rear Screen Rubber	£	84.58
1x	Door Seal	£	79.95
1x	No Plate Light	£	349.50
1x	Pair Of Roof Rubbers	£	231.80
2x	Targa Top Rubber Strips	£	59.90
1x	Reversing Light	£	78.00
1x	Boot Rubber	£	34.95
2x	Engine And Boot Stay	£	170.00
2x	Red Marker Light	£	59.90
1x	Front Moulding For Spare Wheel	£	299.95
1	Front Grille With Frame	£	399.95

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1x Brake Servo Dino 246 Refurbishment	£	525.00
1x Chassis Tube	£	1,250.00
1x Headlamp Relay (Lucas 33213J) Dino	£	45.00
1x Paint (Hammerite Smooth Silver)	£	10.75
Consumables	£	55.69
	£	13 131 14

#### To:

Organise con rod machining, collect block from impregnation, write plating order and sort plated parts upon return. To organise carburettor plating. To remove block drain plugs, fettle and clean, mask up and paint. To drill out and remove head core plugs and clean up threads. To paint crank damper and pulleys, mount block into stand.

To liaise with body shop to continue repairs.

£ 1,972.50

TOTAL £ 15,103.64

Payment within 14 days please

A/C No. 00687756

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13 June 2017

Inv. 8758



Re: Ferrari 246 Dino GTS, Chassis# 5004

JN 878

#### INVOICE

To remove doors, cut away clip, sills, door steps and rear quarter panels. To remove all fibreglass wheel arches, bulkhead, floors, front spare wheel tray and inner arches. To weld new sections to inner sill crowns, cut away upper front cross member and bonnet hinge rail, fabricate new components and weld into position. To cut away all front closing panels, cut away lower front cross bracing tube, refit and rivet front spare wheel carrier. To clean back and treat all internal chassis tubes and side members. To prepare and paint chassis member prior to refitting bulkhead, refit and rivet bulkhead as necessary. To fabricate new doorstep panels and support panels, trim, treat and fit new door steps and support panels. To fabricate and fit new front inner flitch panels, and cut away inner A post panels. To fabricate new inner A post panels and weld into position, repair and treat remaining A post sections, cut away off side rear wing, rear panel and all internal closing panels. To repair and treat all boot internal frame work, mount vehicle onto chassis jig, drop check chassis, and re-align near side rear chassis rail.

£ 7,066,10

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Carriage	£	30.57
To test fuel tank for leaks	£	380.00
To fit and bore small end bush	£	274.00
To hone Engine Block	£	298.75
4x Rubber Engine Mount	£	327.80
1x CV Grease	£	7.95
Engine Plating Batch	£	220.00
Consumables	£	9.74
	£	8,614.91
То:		
Strip gearbox mounts and shot blast.	£	75.00
T	OTAL £	8,689.91
		**************************************

Payment within 14 days please

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07 July 2017

Inv. 8795



Re: Ferrari 246 Dino GTS, Chassis# 5004

JN 878

#### INVOICE

To cut away rear chassis anti-roll bar mounting rail, fabricate new and weld into position. To cut away off side rear chassis rail, clean and repair all associated brackets and member prior to mounting new chassis rail. To fabricate and mount new inner lower rear panel, cut away near side lower wing and inner pocket section. To re-align and cut in new rear chassis member, and fully weld new chassis rail into position. To position wishbone pick up points and weld into position.

plot up points and treat and possession	L	4,115.12
1x Carburettor Linkage Block	£	24.95
1x Diaphragm Pin	£	2.25
1x Targa Roof Handle/Catch Set	£	425.00
2x Bush For Targa Roof	£	99.90
2x Top And Bottom Drop Gear Lock Nut	£	36.40
Vapour Blasting Charge	£	665.00
To re-face flywheel and balance flywheel and clutch	£	385.00
Consumables	£	16.54
	£	5,770.16

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f 4 115 12



#### To:

Collect car from body shop to fit suspension. To raise car onto axle stands and assemble front and rear suspension and check and adjust ride height. To deliver car back to body shop and assist.

To strip gearbox casings ready for vapour blasting.

£ 3,673.75

TOTAL £ 9,443.91

Payment within 14 days please

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12 September 2017

Inv. 8859



Re: Ferrari 246 Dino GTS, Chassis# 5004

JN 878

#### INVOICE

To remove vehicle from jig and finalise all inaccessible welding. To remove off side rear suspension and finalise welding of wishbone collets. To cut away sections of rear panel, and repair damaged rear panel and tack weld into position. To re-hang boot and engine cover, re-hang off side and near side doors, and fabricate new off side and near side sill panels. To fabricate new off side and near side lower section at sill area for front and rear wings, cut in and pre-fit outer sill panels, and re-hang front clip and align. To repair and metal finish off side and near side wing tops, and fabricate sections of lower nose and belly pan. To cut away dilapidated sections of belly pan and pin new into position.

1x Dino Oil Hose	£	380.00
1x M26 Brake Pipe Made To Sample	£	48.62
To overhaul all gauges	£	1,195.00
To chrome plate gear gate	£	115.00
Plating	£	375.00

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5.367.83



Transport Fuel		£	72.74
Carriage		£	40.12
Consumables		£	14.22
		£	7,608.53
To: To fit seals, O rings and bearings back into gearbox castings after vapour blasting. To visit body shop and			
assist, and transport wheels to body shop.		£	946.88
	TOTAL	£	8,555.41

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18 October 2017

Inv. 8908



Re: Ferrari 246 Dino GTS, Chassis# 5004

**JN 878** 

### INVOICE

Mounting Brackets for Bumpers	£	495.00
1x Front Dino Badge	£	142.50
2x Chain Tensioner/PRV Fibre Washer	£	2.70
1x PRV O Ring	£	1.25
	£	641.45

To remove vehicle from chassis jig, remove rear suspension and finalise chassis welding that was inaccessible whilst on the jig. To re-position rear panel and tack weld and re-hand off side and near side doors for body alignment. To fabricate new off side and near side sill panels to incorporate lower rear quarter panel and mark in and trim new sill panels as required. To position sill panels and pin into place, re-hang front clip and de-skin off side and near side doors. To repair and rebuild off side and near side door frames as necessary, re-hand door frames to check alignment and remove door frames from vehicle. To mark in frames to new door skins, trim skins as required and re-skin off side and near side doors as required. To fabricate new off side and

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near side inner door step panels as required and mark in new off side rear wing and weld into position on main body. To weld areas of original rear panel to off side and near side rear wings and weld off side and near side lower rear bowl's into position. Repair rear panel and off side lamp area, de-skin boot lid and repair and rebuild boot frame as required. To re-fit and gap boot frame, mark in new boot skin and re-skin and gap boot assembly. To lead load various parts on rear body and start to assemble new panels onto front clip.

Bonnet Skin	£	780.00
Off side door skin	£	960.00
Near side door skin	£	960.00
Boot skin	£	2,100.00
Off side rear wing without arch	£	1,170.00
Off side rear bowl	£	300.00
Near side rear box	£	300.00
Badge Panel	£	456.00
To overhaul A/C Compressor	£	785.93
	£	24,782.99

#### To:

Visit body shop and assist.

To continue to rebuild parts ready for reassembly onto car.

To clean, flat and polish oil pick up pipe, rebuild PRV, and commence rebuild of carburettors.

£ 831.88

£ 16,971.06

TOTAL £ 25,614.87

Payment within 14 days please

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16 November 2017

Inv. 8949



# Re: Ferrari 246 Dino GTS, Chassis# 5004

#### JN 878

### INVOICE

Clutch Kit Ferrari DINO 246GT Pompa Acqua (Water Pump) Plating Carriage Consumables		3	260.00 468.00 377.00 10.00 15.25
		£	1,130.25
To: Visit body shop and assist with bodywork. To measure other Dino's available and guide body shop on various jobs before finalising. To take parts to body shop and trial fit. To commence engine reassembly.		£	1,916.88
	TOTAL	£	3,047.13

Payment within 14 days please

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28 November 2017

Inv. 8954



Re: Ferrari 246 Dino GTS, Chassis# 5004

**JN 878** 

#### INVOICE

4x Front Timing Chest Bearings	£	51.00
Consumables	£	6.24
	£	57.24

#### To:

De-grease crankshaft and thoroughly final clean, degrease cylinder bores, de-burr main bearings, trial fit crankshaft and plastigauge main bearings and record clearances. To investigate rear main cap alignment problem and rectify, grind thrust bearings down to get correct end float, de-burr con rod small end bushes and thoroughly final clean. To etch and final clean pistons, de-burr and fit big end bearings to rods. To clean and fit piston rings to pistons, trial fit piston 1 and 4 and to carry out a compression check. To calculate compression ratio, final fit piston/rod assemblies in cylinder block and measure big end bearing clearances. To fit intermediate gear bearings in cylinder block and gear support. To fit intermediate gears and timing chains, make up better protractor adaptor, fit and set up top dead centre, de-burr

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cylinder heads and volume check number 4 chamber and calculate compression ratio for left hand bank.

To visit body shop and assist, trial fit screen and rubber.

£ 2,580.63

TOTAL £ 2,637.87

Payment within 14 days please

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08 January 2018

Inv. 8969



#### Re: Ferrari 246 Dino GTS, Chassis# 5004

#### JN 878

#### INVOICE

1x	Front Screen Rubber Dino 246 GTS	£	395.00
1x	Door Window Channel (15MM)	£	9.95
2x	Head Nut Washers	£	1.50
3x	Cam Bearing Cap Studs	£	16.95
4x	Cam Cover Studs 206 246	£	11.80
1x	Distributor O Ring 22 X 2	£	1.15
7x	Valve Spacers	£	69.65
1x	Badge	£	45.00
1x	Engine Bay Light	£	45.00
1x	Fibreglass Repair Kit/Tool	£	150.00
1x	Cavis Hose (7 X 12)	£	3.95
2x	Roof Panel Bushes	£	33.74
1x	Emergency Boot Release Cable	£	12.50
1x	Replacement Pull Cables (Set Of Three)	£	26.50
1x	Aluminium Back Plate 3 Lever	£	79.95
1x	Distributor/Condenser Bolt	£	2.86
2x	Distributor Wiring Isolator	£	5.90
1x	Condenser Holder	£	9.95
1x	Distributor Cam	£	98.50
1x	Distributor Tag	£	6.95
1x	RH Drop Glass	£	169.50

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25x M8 Gold Spring Washers	£	3.00
1x Wrapped Water Hose Engine Kit	£	69.95
1x Water Hose Clamp Kit	£	19.50
1x Thermostat	£	29.95
1x Thermostat Seal Ring	£	2.95
10x Carb Fuel Hose Clips	£	19.00
1x Front Cover To Block Bolt Short	£	1.45
1x Front Cover To Block Bolt Long	£	3.15
1x LH Drop Glass	£	169.50
1x Condenser 250/275	£	11.50
2x Points Base Plates With Elliptical Screws	£	119.90
1x Speedometer Overhauled	£	168.00
1x Rev Counter Overhauled	£	156.00
1x Water Temp Gauge Overhauled	£	97.00
1x Oil Temp Gauge Overhauled	£	97.00
1x Oil Pressure Gauge Overhauled	£	97.00
1x Ammeter Overhauled	£	97.00
1x Fuel Gauge Overhauled	£	97.00
2x Exhaust Strap Spacers	£	5.12
1x Valve Shim Removal Tool	£	79.04
4x Flat Tyre Valve Spacer 308	£	30.23
1x RH Head Gasket	£	78.00
1x LH Head Gasket	£	78.00
2x Exhaust Spacers 206 GT Dino	£	13.10
1x PRV O Ring	£	1.25
1x UFI Oil Filter	£	9.95
Consumables	£	146.00

To fabricate new N/S rear wheel arch. To locate & weld new arch onto position & weld as required. Finalise arch to QTR panel rear lower wing & sill. To fabricate rear bumper irons and fit it and align rear bumpers. To lead load as per original lead work top O/S & N/S rear of door suts and rear panel. To cut away bonnet hinge rail & realign due to accident damage. Modify front framework as necessary. Modify O/S front wheel arch. Trim & fit O/S and N/S lower 'A' post body sections. Fabricate new grill surround (But size to be finalized at primer stage). Weld

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bumper iron fitting tubes to chassis. Fit & weld front clip into position. Re-wire O/S & N/S arch. Repair O/S front arch as required and re-wire. Repair N/S front arch. To lead load as per original lead work O/S & N/S 'A' post, O/S & N/S wheel arches, O/S & N/S indicator areas, mouth & grill. Fabricate & fit various front body closing panels. To re-wire & finish belly panel. Fit O/S & N/S door locks & catches. Finalise door skins & rivet door tops. Dress out & reshape damaged engine cover. Re-fit & gap engine cover. Fabricate rear wing lower rear bowl closing panels. To locate & weld lower bowl closing panels into position. Fabricate various rear body closing panels as required. Adjust & modify engine cover & boot lid as necessary to give clearance on opening ( Boot hinges worn). Pre-fit all fibreglass internal panels. Cut in clearance for exhaust access through rear panel. To finalise and finish various areas with lead. Prepare & paint sections of chassis & internal panel work.

Cutting Grinding & Welding	£	166.50
Lead	£	439.98
Paint & Sundry Items	£	89.00
	£	23 438 82

#### To:

Trial fit cylinder heads and measure valve drops, clean valves, spring retainers and collets, measure valve tip heights and calculate spring fitted lengths. To measure valve spring pressures and calculate extra shim thicknesses to maintain correct seat pressure. To lap in valves, blend in valve seats to combustion chambers where they have been re-cut, flat head surfaces and thoroughly clean cylinder heads. To commence assembling of cylinder heads. To re-test inlet valve spring pressures with added shims, fully build up cylinder heads and mask up inlet and exhaust ports for painting. To clean and build oil pump, make tool to fit front crank seal and fit, and fit oil pump to front cover. To prepare and fit camshaft followers, final clean camshafts, fit

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tappet shims and measure and adjust valve clearances. To make tool to hold camshaft follower so top lip can be ground down to suit thinner tappet shim, grind four inlet camshaft follower tops, mask up heads fully, prime and paint. To de-mask cylinder heads, torque check bottom end nuts, fit oil baffle plate, strip chain tensioner and replace roller bearings. To re-grease and reassemble bearings, strip distributor internals, replace drive bearing, clean and reassemble. To fettle top bearing support plate in distributor and fully reassemble distributor. To build chain tensioners, reassemble starter motor and solder earth strap back on. To investigate starter not working correctly. To test starter motor fault with solenoid switch, repair solenoid and test. To prepare block top surfaces and cylinder head sealing faces. hylomar head gaskets, prepare head nuts and washers, and fit cylinder heads and camshafts. To re-check and adjust valve clearances and start phasing in camshafts. To fit studs in inlet manifolds, partially strip carburettors and record jet sizes and adjust float heights. To fill carburettors with fuel and test pump circuit as well as check for leaks. To fit carburettors onto inlet manifolds. To set up fuel pipes and make new throttle rod. To release chain tensioners after camshaft set, time in all 4 camshafts, take lift measurements and calculate valve to piston clearances. To torque up camshaft sprocket bolts and fit new clamps on fuel pipe. To fit carburettors and inlet manifolds to engine. To fit studs to the bottom of the block, fit new three lobe camshaft and condenser on distributor, phase points correctly, adjust ignition advance curve by swopping different bob weight springs and fit distributor to engine and time in. To fit front cover timing chest and water pump, cut camshaft gaskets to fit correctly and fit camshaft covers. To repair thermostat housing, shorten end of chain rubbing, strip stud where is fouled on water pipe, and fit thermostat housing. To cut water pipes to length, make up pressure testing kit, fit oil

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PRV body and commence pressure test. To remove thermostat housing and repair inside where it was leaking. To refit thermostat housing to engine, fit thermostat and end cover and refill with water and pressure test. To fit camshaft end covers and oil fillers, polish oil filler caps, clean and repaint dipstick tube and fit A/C pump bracket. To polish dipstick handle, drain water from block, fit clean blue plugs in all open holes, fit remaining plated bracketry, gap and fit spark plugs and fit engine mounts.

£ 12,966,88

To visit bodyshop and collect Dino. To move car into workshop and inspect. To put car onto stands, remove and store wheels. To remove suspension and steering, and mock up panels for reassembly, and fabricate and repair where necessary. To make new battery tray post. To paint underside of chassis. To fit and adjust A post trims, fit doors, fit quarter light glass to doors and fit fibre glass panels to car. To fit windscreen to check fit and remove, fit door end caps and trims, fit brake master cylinder, fit radiator and fans, fit gear selector and pedal box. To fit and rivet floor panels to chassis, seal floor, under tray and firewall, fit up headlight side marker light and adjust cooling fan fitment. To check fitment of dashboard, door mechanisms, glass, boot, fuel tanks, wheel arch inside panels and A/C components. To trial fit grille and targa top. To strip car after trial fit ready for paint and deliver to paint shop.

£ 15,065.00

TOTAL £ 51,470.70

Payment within 14 days please

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24 January 2018

Inv. 9012



#### Re: Ferrari 246 Dino GTS, Chassis# 5004

#### **JN 878**

#### INVOICE

1x Oil Banjo Bolt	£	22.50
1x Front Cover To Block Bolt	£	2.95
1x Oil Pressure Sender Unit (246/308)	£	132.50
To Refinish Parts In Chemical Black Plating	£	24.00
Consumables	£	26.72
	£	208.67
To:		
Demove leaguer from distributor can gan and fit snark		

Remove lacquer from distributor cap, gap and fit spark plugs, and fit HT leads. To remove engine from stand and put on a trolley. To fit crankshaft spigot bearing, clean and fit flywheel, clean and fit clutch. To fit gearbox to engine. To fit and set up complete throttle linkage, and fit HT lead brackets.

To liaise with historians	to ascertain paint and trim codes,
and paint finishes.	

£ 1,146.88

TOTAL £ 1,355.55

Payment within 14 days please

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20 April 2018

Inv. 9080



Re: Ferrari 246 Dino GTS, Chassis# 5004

JN 878

### INVOICE

To paint Ferrari Dino, Align all panels and fill. To carry		
out fibre glass repairs, where required. Large fibre glass repair to the roof. Complete flat and polish.	£	24,651.00
To clean, rebuild and test Dino fan motor	£	102.60
2x Window Motors Complete With Wire	£	387.46
1x Number Plate Light	£	349.50
1x Heater Fan LH	£	197.50
1x Heater Fan RH	£	197.50
Chemical Blacking Charge	£	132.00
Polish 4 off Handles	£	117.00
Engine Oil - 8 Litres (Running in)	£	54.00
2x Shock Absorbers - Front	£	417.30
2x Shock Absorbers - Rear	£	399.90
1x Quaterlight Rubbers (Pair)	£	
1x Boot Rubber Seal Gte	£	
1x Bulb	£	1.35
2x Window Striker Plates	£	69.00
1x Quartlight Vent Window RHS	£	375.00
2x Carello Head Lamp Unit Large (LHD)	£	150.00
2x Track Rod Ends	£	59.98

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1x Throttle Cable Boot	£	8.95
2x Headlight Bowl Rubbers	£	33.90
1x Rear Light Cover	£	159.88
1x Servo Cover	£	495.00
1x Air Con Drier	£	55.75
1x Brake Pipe (Copper)	£	15.68
1x Specialist Polishing Of Trims	£	80.00
2x Handbrake Pivot Pins	£	117.90
8x Brake Hose Nuts	£	79.60
1x Headlamp Bulb	£	9.57
2x Headlamp Connectors	£	5.90
2x Heater Ducts 83Mm	£	50.40
1x Handbrake Spring	£	9.95
1x Heater Ducting	£	28.95
3x 4Mm Headlamp Locking Screws	£	6.45
1x 60Mm Heater Ducting	£	26.95
1x Handbrake Return Spring	£	11.50
15x 3/16 Brake Unions	£	39.75
1x Gloss Black Aerosol	£	8.52
1x Fim 246 Dino Header/Coolant Tank	£	320.00
Consumables	£	42.21

### £ 29,573.75

#### To:

A/C No. 00687756

Remove CV joint flanges from differential to get plated. To machine oil pressure sender adaptor. To tap out oil pressure sender hole and fit sender, fill engine with oil, and fit CV joint flanges.

To transport required parts to the paint shop, and assist.

To repair door trim. To strip down window frames for plating/chroming, and sort through returned chrome parts. To send away parts for polishing.

Offload car and into workshop bay, raise car onto stands, and store painted panels (such as doors and roof). To commence routing wiring loom, clip up as required, and

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make brackets. To fit up suspension and set up with the vehicle to set to ride height. To clean aluminium bulkhead, fit up gear stick tower and continue fitting up restored parts to car.

£ 3,938.13

TOTAL

£ 33,511.88

Payment within 14 days please

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10 May 2018

Inv. 9120



Re: Ferrari 246 Dino GTS, Chassis# 5004

### JN 878

# INVOICE

1x	Heater Valve	£	199.65
1x	Heater Valve Neoprene Seal	£	1.99
2x	Coolant Pipes	£	186.93
1x	246 Coolant Pipe	£	57.90
1x	Speedometer Cable	£	47.80
4x	Shock Absorber Bush	£	59.96
5х	12Mm Heater Hoses	£	44.75
1x	Header T Piece	£	19.95
1x	Radiator T Piece	£	29.95
1x	Inner Door Handle Surround	£	195.00
2x	Original Style Stepped Wiper Nuts	£	13.90
2x	Wiper Spindle Nuts - Black Finish	£	9.90
2x	Wiper Spindle Plastic Spacers	£	15.90
2x	Windscreen Washer Jets Chromed	£	29.20
3x	Door Light Switches	£	14.85
3x	Switch Rubber	£	8.85
2x	Fuse Box Lid Retaining Screws	£	9.90
	Torsion Bar Brackets, Zinc	£	48.32
	Fuel Tanks To Balance Pipe Connecting Hose	£	31.90
	Fuel Filler Connecting Hose	£	0.05

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2x Wiper Blades (Black)	£	31.00
1x Wiper Arm (Straight, Black)	£	25.50
1x Wiper Arm (Bent, Black)	£	25.50
1x Fuse Cover Transfer	£	7.95
1x Fuse Cover Transfer For Black Fuse Moulding	£	7.95
5x 12MM Heater Hoses	£	44.75
1x Rear Marker Light Bezel Set (Pair)	£	149.50
2x Hycote Spray Paint	£	19.00
2x Air Conditioning Belts	£	25.90
1x Fan Belt	£	7.80
1x Fuse Box Lid (Red)	£	29.95
1x Fan Switch (86-76)	£	28.50
1x Heat Shield Alternator	£	69.95
1x Heat Shield Exhaust RHS	£	55.70
1x Heat Shield Driveshaft	£	29.95
1x Heat Shield On Front Bulkhead	£	59.60
1x Front Inner Wing Front Section RHS	£	69.95
1x Rubber Sheet	£	3.95
5x Heater Hoses Through Sill Panel	£	
Consumables	£	23.00
	L	38.52
	£	1,790.47

#### To:

Paint and fit water pipes, clean up, check and fit radiator fans. To blast and paint vents and vent cover. Sent horn compressor for overhaul. To fit engine and gearbox, fit radiator and condenser and run water pipes.

To send wheels off for refurbish. To fit fuse boxes, lids and stickers. To build up A/C radiator and prepare for fitment. Fit brake light switch, fit rear reflectors, fit emergency release cables and fit heater pipes to sills.

To finalise front lights, cleaned up and fitted condenser, fit heater matrix and ducting, fit pedal box. To fit and connect clutch cable and heater cables, mark and fit bonnet cable, fit throttle pedal and cable. To make and fit brake lines, fit brake booster and compensator, fit fresh air fans and ducting and fit wiring loom. To build up and

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fit hand brake.

To build and fit suspension to car, paint and fit shock absorbers, straighten condenser fins, fit rear bulkhead panel, fit fuel tanks and commence plumbing fuel system.

£ 6,779.38

TOTAL £ 8,569.85

Payment within 14 days please

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01 June 2018

Inv. 9157



Re: Ferrari 246 Dino GTS, Chassis# 5004

JN 878

### INTERIM INVOICE

~CREDIT~ Servo Hose	-£	69.95
~CREDIT~ 2x Radiator Fan Motor with Blade	-£	349.72
1x Fiamm Horns Set	£	395.00
1x Circlip	£	2.15
4x Brake Disc Centre Fixing Screw	£	15.96
10x Hose Clamp 40-60mm	£	22.00
4x Drive Shaft Rubber Boot Kit	£	39.80
1x Oil Cooler Air Duct	£	29.60
1x Uprated Air Filter	£	42.65
1x Air Box Lid Sealing Rubber	£	9.95
1x Air Intake Trunking Clamp	£	3.95
3x Air Filter Oblong Carb Cover Knurled Nut	£	8.10
3x Carburettor Air Filter Mount	£	47.85
1x Air Intake Trunking Between Wings And Filter 12"	£	16.95
1x Front Inner Wing Front Section LHS	£	69.95
3x Steering Box Stud M10 x 40	£	22.95
1x Air Duct 80 mm	£	45.00
1x Air Duct 60 mm	£	45.00
1x Disegno Di Pininfarina (Wing) Badge	£	102.16
1x Washer T-Piece	£	3.41
2x Door Shut Panel Rubber Seal	£	107.06

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301 524 (000) 801 May 2010 97 57 500 CC C		
2x Self Threading Sealed Nut (Button) For Badges	£	2.10
1x Door Light Switch/Handbrake Switch	£	6.95
1x Alternator Fuse Box Assembly	£	124.95
1x 60 Amp Alternator Fuse	£	11.31
1x Horn Paint	£	18.50
2x Air Cleaner Spacer	£	6.50
4x Exhaust Gasket	£	19.96
4x Mounting	£	46.56
20x Brake Caliper Shim Washer	£	54.80
Front Brake Pads	£	14.00
Rear Brake Pads	£	14.00
2x Exhaust Box Sealing Gasket	£	17.80
1x 246 Step Plate (Pair)	£	149.86
1x 246 Reverse Light Housing	£	64.95
1x Ash Tray	£	395.00
1x Standard Petrol Filler Cap	£	12.95
1x York Style AC Compressor (Without Clutch)	£	345.00
2x Rotolock Compressor Fittings	£	55.20
AC Pipe Set - made to pattern	£	275.00
1x Flared Thermal Expansion Valve	£	48.00
1x Interior Door Handle Cup	£	175.00
Air Pipe Ducting - 4 Metres	£	100.00
To refurbish four wheels	£	650.00
To coat exhaust system	£	545.00
International and Domestic Shipping	£	171.73
Consumables	£	46.55
	£	3,981.49

#### To:

Continue rebuild of car after paint. To route servo pipe and make P clip to fit, cut servo to length and fit to servo, start to build up handbrake mechanism at rear, make brake lines from compensator to master cylinder, cut up new piece of rubber to seal air con evaporator in the car, fit valve to the evaporator and fit evaporator to the car. To fit heater pipe from the heater tap and run the pipe down the sill ready to be fitted to the engine, make and fitted heater cables, finalise fitment of servo and brake

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master, cut a new piece of mesh and paint and fit to the side vents. To fit AC fresh air housing and get the motor ready for fitment, test burnt out wire in loom and open up loom to replace wire. To remove wiring loom from rear of car and replace wire from front to rear in loom and make good rest of wires in loom. To strip horns ready for paint and paint. To tape up loom under dashboard and fit fuse box. To straighten steering arm. To fit brakes and discs, route and start to connect air conditioning pipes. To fit exhaust manifold and some heat shields, fit alternator and brackets, fit brake fluid pots and fit lines, try handbrake and send part away for plating, connect up throttle cable and linkage, drill holes and fit side wing badge. To fit B post panels and rubber trim, and strip down air horn compressor.

£ 4,186.25

TOTAL

£ 8,167.74

Payment within 14 days please

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19 July 2018

Inv. 9198



Re: Ferrari 246 Dino GTS, Chassis# 5004

#### JN 878

# INVOICE

1x	Cigarette Lighter	£	249.50
1x	Boot Release Cable	£	14.95
1x	Fuel Pump	£	275.00
1x	Steering Box Stud (M10 X 40)	£	7.65
1x	Brake Servo Non-Return Valve	£	85.32
4x	Bumper Rubbers	£	59.80
1x	Breather Tank	£	269.50
1x	Radiator Bleed Screw	£	15.95
1x	Rear Brake Pad Clip Set	£	36.95
1x	Aerial Plate Tag	£	6.95
4x	Dash Switch Tags	£	19.80
1x	Gear Knob	£	59.00
1x	A/C Knob	£	21.64
1x	Alternator Belt	£	27.54
1x	Water Hose	£	64.10
1x	A/ C Control Plate	£	45.22
1x	Heater Slider Control Plate Set	£	32.95
1x	Air Con. Condenser	£	825.00
1x	Aluminium Mesh Sheet	£	25.00
1x	Gear Shift Cover	£	99.50

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Page 1 of 2



1x Air Con Switch Thermostat	£	69.95
1x Reverse Light Bulb	£	2.95
1x AC Pressure Switch (Female)	£	49.50
1x Clutch Return Spring Retainer 246	£	4.80
1x Electric Antenna	£	195.00
Zinc Gold Chemical Blacking	£	95.00
Chrome Plating	£	2,023.00
Consumables	£	42.68
	(4	

£ 4,724.20

#### To:

Finalise steering, fit parts back from the badges, bumpers and headlamp surrounds. To route air conditioning lines and pump ready for gassing. To connect the clutch and the gear linkages. Engine, gearbox and brakes are now ready for fluid. To fit rubber seals for the doors and roof. To modify and fit sill treads. To fit doors and interior panels ready for the trim shop.

£ 3,053.75

TOTAL £ 7,777.95

Payment within 14 days please

A/C No. 00687756

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30 September 2018

Inv. 9273



Re: Ferrari 246 Dino GTS, Chassis# 5004

JN 878

### INVOICE

To retrim car inc. materials Consumables

£15,600.00 £ 23.45

TOTAL £15,623.45

Payment within 14 days please

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VAT Registration No. GB 291 1657 51 Company Reg No. 05003180

A/C No. 00687756 Sort Code 30-15-95 Bank Name Lloyds TSB Branch 5 Rowland Place, Green Lane, Northwood, HA6 1AB



07 December 2018

Inv. 9321



Re: Ferrari 246 Dino GTS, Chassis# 5004

JN 878

# INVOICE

2x Ferrari Vent Window Latch Strike Plates	£	98.80
2x Rubber Clutch Cable Boots	£	17.58
1x Clutch Cable	£	327.21
2x Door Lamp Red (Round)	£	57.92
2x Door Glass Rubber	£	42.80
2x Glass Surround Rubber	£	8.48
2x Fuel Pump Mounting	£	23.28
1x Ignition Barrel Sheer Bolt	£	39.95
1x Battery 3000Smf	£	75.80
1x Brake Pipe & Fittings	£	35.00
1x Boot Light Switch (Dino)	£	136.55
1x Aerial Extension Lead	£	8.95
1x Flasher Unit Relay 12V 3 Pin	£	18.63
1x Boot Lid Contact (Dino)	£	32.56
Consumables	£	29.86
	£	953.37

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VAT Registration No. GB 298 1657 51 Company Reg No. 05003180

A/C No. 00687756 Sort Code 30-15-95 Bank Name Lloyds TSB Branch 5 Rowland Place, Green Lane, Northwood, HA6 1AB



To inspect vehicle at trim shop and trailer back to GTO Engineering, to unload and put into workshop bay.

To collect parts from storage and start to build up frames on the bench. Found one frame had cracked the chrome during assembly and needed to be sent back for rechroming and polishing.

To inspect new trim and put into storage until required.

To reassemble passenger side door frame, window channelling and glass. To install window regulator, adjust window glass position for best fit and operation. To fit door locks and chrome trims. To modify new back panel, cover for inside rear lights and fit to boot. To remove interior trim panel and fit release bracket. To route and connect release cables. To fit interior lamp units. To run wiring for seats park brake and a/c, to fit battery cable from front to rear and test window motors, to fit switches. To fabricate two new wiring looms for door electrics (windows and courtesy lights). To install into doors and replace connectors on main car wiring loom. To re-route wiring for interior lights. To fit side repeater lenses.

To make wiring loom for rear lights and wire in to car. To make brackets to fit rear side markers. To trim rear side marker to fit in to car body, to fit rear side markers and wire in to car. To test all rear lights (ok). To make battery tray, paint and fit to car. To fit battery, make earth lead and fit. To wire in positive lead, indicators and head light switches in to car wiring loom. To re-wire front indicator and side lights, wire ignition switch and fit to car. To test window switches (Need re-testing). To fit lighter to centre console.

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A/C Name GTO Engineering Ltd
A/C No. 00687756 Sort Code 30-15-95 Bank Name Lloyds TSB Branch 5 Rowland Place, Green Lane, Northwood, HA6 1AB



To raise car onto stands and remove wheels. To clean and fit spare wheel holder. To build up and fit steering column and switch housings ready for new steering wheel when sourced. To order new clutch cable as original found to be tight and notchy.

To fit new (correct) aircon condenser to the radiator and then fit both components to car. To start to plumb in coolant and air conditioning refrigerant lines. To fit fuel balance rail and remaining coolant pipes.

To build up and finish front grille and front bumpers. To fit radio aerial to body.

To fabricate brake lines and fit to car, to fill system with fluid and bleed. To rectify leaks and rebleed, to pressure test (all ok).

£ 7,271.88

TOTAL £ 8,225.25

Payment within 14 days please

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A/C No. 00687756 Sort Code 30-15-95 A/C Name GTO Engineering Ltd

A/C No. 00687756 Sort Code 30-15-95 Bank Name Lloyds TSB Branch 5 Rowland Place, Green Lane. Northwood. HA6 1AB



07 January 2019

Inv. 9351



Re: Ferrari 246 Dino GTS, Chassis# 5004

JN 878

#### INVOICE

1x Thermostat To Radiator Hose Stainless Steel	£	148.15
1x Dash And Footwell Vent	£	126.95
1x Breather Hose Kit	£	19.95
1x Radiator Hose 3/4" ID (Per Foot)	£	22.95
2x Cavis Hoses (12X17)	£	51.76
4x Header Tank Mounting Rubbers	£	7.80
1x Clock	£	525.00
1x Rear Fuel Filter Bowl Paint	£	37.50
1x Rear Fuel Filter Assembly	£	434.50
1x 246 Breather Hose T-Piece	£	39.95
2x Header Tank Rubber Mount Spacer Tubes	£	5.50
1x Radiator Hose (19Mm)	£	20.50
2x Boot Rubber Seals	£	13.98
1x Under Wing Seal	£	119.50
1x Horn Contact & Holder	£	120.00
1x Battery Tray Foam Gasket	£	14.95
1x Battery Metal Cover	£	85.00

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1x Battery Fixing Clamp	£	47.83
1x Fuel Banjo Fitting M14 - 8MM Hose Tail	£	4.10
1x Stainless Steel Petrol Pipe Hose Clip	£	1.95
2x Battery Cover Knurled Nut	£	6.55
Consumables	£	25.72
	£	1,880.09

To fit air vents into dash, remove A post trims, refit dash and A post trims to car. To clean windscreen rubber and surround and fit to car. To fit window switches and wire. To fit ash tray and lighter, wire in replaced connectors and fit centre console and AC panel. To drill holes for wires for interior lights, wire and fit trim panels. To fit AC switches in to centre console and run wiring to switches.

To paint and fit the correct water pipes, change brake pipe and bleed system. To fit balance bar for fuel breather system. To start to fit fuel breather pipes and connect passenger door lock.

To fit all clutch linkage and adjust. To start building pull cables for dash vents and choke etc. To run choke cable and cross cable for all carbs and make correct length. To complete the centre console, build up dash controls, adjust clutch and fit fresh air vent in foot well.

To remove and strip dash. To continue with wiring up the electrical system in the engine in the engine bay and under the dash. To fit all fue lines and breather system. To make bracket for front light reflector, start to modify front wheel arches, adjust throttle cable and fit throttle pedal rubber.

To trim inner arch panels ready for paint and rubber trim.

To adjust boot release cable and started to connect fuel the classic Ferrari specialists

GTO House, Floral Mile, Reading, RG10 9E5 +44 (0)118 940 1101 ferrari@gtoengineering.com www.gtoengineering.com

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A/C No. 00687756 Sort Code 30-15-95 Bank Name Lloyds TSB Branch 5 Rowland Place, Green Lane. Northwood. HA6 1AB



flap cable release.

£ 4,525.00

**TOTAL** 

£ 6,405.09

Payment within 14 days please

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A/C No. 00687756 Sort Code 30:15-95 Bank Name Lloyds TSB Branch 5 Rowland Place, Green Lane, Northwood, HA6 1AB



01 March 2019

Inv. 9388



Re: Ferrari 246 Dino GTS, Chassis# 5004

#### <u>JN 878</u>

#### INVOICE

1x Brake Master Cylinder Spring (Special)	£	145.00
1x Door/Window Furflex Channel	£	7.65
1x Exhaust Spacer	£	2.95
1x Door Window Channel 15Mm	£	10.95
1x "U" Rubber Profile	£	53.35
1x Air Conditioning Pipe Fabrication Costs	£	59.97
Consumables	£	31.78
	£	311.65

To remove and strip down dash. To modify new dash pod. To glass fibre back of dash and make up new mounting nuts for the back of dash pod. To wire up engine electrics in engine bay and under dash. To fit all fuel lines and breather system.

To research air injection system as should be fitted to US the classic Ferrari specialists

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spec vehicle.

To modify front wheel arches to fit US spec vehicle. To fabricate a bracket for front left reflector. To adjust throttle cable and glue down throttle pedal rubber. To make new gauge mounting nuts for the back of the modified dash pod

To trim inner arch panels ready for paint and rubber trim. To start to glue down trim for inner arch panels on the back. To adjust boot release cable and start to connect fuel flap release cable. To fit new rubber to inner arch panels. To adjust clutch pedal height. To remove brake master cylinder and sent away for repair.

To start to build up roof panel. To fit door glass. To build up passenger side door frame and started to fit and build up including glass, window motor and lock etc. To fit both side quarter side glass with rubbers.

To test fit new wiper arms and blades. To glue rubbers onto roof and fit. To fit new aircon line and tighten all unions.

£ 3,771.88

TOTAL £ 4,083.53

Payment within 14 days please

#### the classic Ferrari specialists

VAT Registration No. GB 298 1657 51 Company Reg No. 05003180



30 April 2019

Inv. 9426



Re: Ferrari 246 Dino GTS, Chassis# 5004

JN 878

# INVOICE

1x	Steering Wheel	£	422.00
	Rear View Mirror	£	325.00
1x	Oil Cooler to Radiator Hose	£	506.12
	USA Spec Air Re-circulation Kit	£	3,995.00
	Switch Console	£	64.50
0.000	Brake Master Cylinder	£	350.87
	Shift Gate Screws	£	3.98
	Dash Panel Knurled Screws	£	27.80
	Toggle Switch Knobs 'Mouse Ear'	£	82.95
	Union Bolts	£	51.76
	Brake Cylinder Banjo Bolt (M12 X 1.5 X 24Mm)	£	39.90
	Stud (M6 X 24) Angle Drive/Water Pump	£	6.50
2x	Banjo Fitting 12Mm Hole 5/16" Barbed Fitting 246 Ding	£	29.90
	246 Dino Usa Spec Anti Hop Device	£	62.85
12	Distributor Drive/Oil Pump Drive Gear Woodruff Key [13 X 5 X 3Mm	£	4.18
	Brake Pipe Union & Brass T Piece	£	26.55
	Fuel Hose (Balance Pipe)	£	18.65

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A/C Name GTO Engineering Ltd

A/C No. 00687756 Sort Code 30-15-95 Bank Name Lloyds TSB Branch 5 Rowland Place, Green Lane, Northwood, HA6 1AB



Consumables

£ 48.65

£ 6,067.16

#### To

To carry on with wiring up electrical system in engine bay and under the dashboard. To install all fuel lines and breather system.

To research US spec air injection system and email contacts in USA for further information and photographs.

To fabricate bracket for front left reflector, to start to modify front wheel arches to fit US spec car. To adjust throttle cable and glue down throttle pedal rubber. To trim inner arch panels ready for paint and rubber trim, to start to glue down trim for inner arch panels at the back. To adjust boot release cable and start to connect fuel flap cable release

To finish modifying inner arch panels and key and paint. To glue rubber to front arch panels and fitted. To route fuel cap release cable and adjust. To adjust clutch pedal height

To remove brake master cylinder again as found to still be defective. To install new aircon pipe and tighten.

To rebuild dashboard and install in vehicle and start to install lower steering cowl. To finalise dashboard and all controls, to fit catch and hinges for glove compartment. To fit steering wheel.

To bleed brakes. To fabricate and sand filled bend water pipes. To investigate cooling fan not working - traced fault to fan switch defective. To paint and final fit water pump. To fill cooling system and bleed. To pressure test

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cooling system and inspect for leaks.

To final fit oil pipe and check level ready for oil pressure test. Found pipe from engine had to be incorrect - reordered correct pipe.

To clean, paint and refurbish American spec air pump system and prepare to fit to car.

£ 5,355.00

TOTAL £1

£11,422.16

Payment within 14 days please

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A/C Name GTO Engineering Ltd

A/C No. 00687756 Sort Code 30-15-95 Bank Name Lloyds TSB Branch 5 Rowland Place, Green Lane, Northwood, HA6 1AB



10th September 2019

9539



Re: Ferrari 246 GTS Chassis: 5004

#### JN 878

#### INVOICE

1x	Dash binnacle trim	£	450.00
	Oil Hose (Special)	£	125.66
	Zinc & Gold Plating The Air Pump Components	£	459.95
	Bulb Holder T10 Wedge 246 Dino Usa	£	25.18
1x	Air Pump Microswitch Dino 246/365 Gtb4 Daytona Us	£	54.39
	Engine Cover & Trunk Stay 246/275/365Gtb4	£	85.00
1x	246 Dino Glove Box Lhd	£	130.36
2x	Exhaust Manifold Fire Ring 365 Gtc/4	£	13.42
1x	Wiper Arm 206-246 Gt (Pair)	£	115.00
1x	Horn Compresser Motor	£	235.00
2x	Seat Runner Knob 246	£	113.90
1x	Brake Balance Valve F/R 365 Gtb/4 Daytona	£	225.00
1x	Brake Bias Assembly Repair Cost	£	99.95
1x	Circular Small Wing Mirror	£	132.96
8x	Seatbelt Mounting Bracket	£	26.00
2x	Seat Belt 246	£	147.66
1x	Heater Duct 60Mm	£	18.95
2x	Switch (Dino Boot Lid)	£	27.64
	the classic Ferrari specialists		

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		£	4,144.44
		200	
Co	nsumables	£	38.98
2x	Blanking Plug Rear Caliper H/Brake Adj M10X1.0	£	19.26
1x	Heater Valve 246/C4	£	305.55
1x	Cavis Hose (16X23) Per Metre	£	35.30
1x	Boot Contact Switch (Number Plate Light) Dino	£	44.49
1x	Boot/Back Panel Top Trim Dino (Per Meter)	£	10.95
1x	Bonnet Stay Screw	£	13.84
2x	Water Trap Panel, Front Bonnet	£	219.80
1x	Ac Knob	£	59.95
1x	Timing Chain Tensioner Stud (M6X27)	£	3.84
6x	M8X1 Brass Nut	£	26.70
	M8X1 Brass Nut	£	17.80
7x	Trunk/Engine Compartment Border Edge Seal	£	48.65
1x	Boot Rubber Seal	£	6.99
2x	Engine Bay Light	£	187.00
8x	Seatbelt Mounting Bracket	£	26.00
3x	Rubber Door Seal (Metre)	£	18.99
	Side Marker Bezel 246 Lf	£	24.95
	Door/Window Furflex Draught Strip 9/16"	£	7.65
	Interior Door Lock Push Button	£	9.90
	Bell Housing Stud (M8X33Mm)	£	26.10
	Steering Wheel Screw	£	5.28
	Glove Box Lock Assembly 246 Dino Gts	£	495.00
1x	Air Cleaner Knurled Nut Gold	£	5.45

To fit up 1/4 glass and catches and final fit to car.

To finish building up doors.

To fit seat runners and seats to car.

Fit glovebox, lid and catches to dashboard.

To trail fit exhaust manifolds and waterpipes, find them to be fouling on USA spec air pump system. Remove and modify both exhaust manifolds and water pipes to give required clearance to fit correctly.

To fit alternator, fuel tanks, air con compressor, oil cooler and plumb in correctly.

Wire in distributor coils, boot and engine bay lights.

To build up boot lid and fit finishing trims. Fit and align boot lid to car.

Fit and align front bonnet cover and rain gutter trims.

Fit and test air horn compressor after specialist overhaul.

Fit and connect battery. Carry out full electrical test.

Adjust handbrake within acceptable tolerance.

To set tracking and geometry.

Prime fuel system and check, all ok.

Build engine oil pressure, all ok. Start car and run to temperature.

Carry out initial road test and compile snagging list.

£ 16,875.00

£ 21,019.44

TOTAL

£ 21,019.44

Payment within 14 days please



Friday, April 17, 2020

INV - UK9667

Re: Ferrari 246 GTS Dino, Chassis# 5004, , 0 miles

JN0878

#### INVOICE

Labour: Prepare car for shipping to America including draining fuel system, battery isolation and final detail

Sub Total £330.00

VAT £66.00

TOTAL £396.00

Payment Terms:

### the classic Ferrari specialists

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Date	Invoice	Amou	unt
20-Feb-17	Inv. 8642	£	20,000.00
30-Mar-17	Inv. 8689	£	12,672.53
13-Apr-17	Inv. 8705	£	9,072.74
10-May-17	Inv. 8725	£	5,181.89
7-Jun-17	Inv. 8750	£	15,103.64
13-Jun-17	Inv. 8758	£	8,689.91
7-Jul-17	Inv. 8795	£	9,443.91
12-Sep-17	Inv. 8859	£	8,555.41
18-Oct-17	Inv. 8908	£	25,614.87
16-Nov-17	Inv. 8949	£	3,047.13
28-Nov-17	Inv. 8964	£	2,637.87
8-Jan-18	Inv. 8969	£	51,470.70
24-Jan-18	Inv. 9012	£	1,355.55
20-Apr-18	Inv. 9080	£	33,511.88
10-May-18	Inv. 9120	£	8,569.85
1-Jun-18	Inv. 9157	£	8,167.74
19-Jul-18	Inv. 9198	£	7,777.95
30-Sep-18	Inv. 9273	£	15,623.45
7-Dec-18	Inv. 9321	£	8,225.25
7-Jan-19	Inv. 9351	£	6,405.09
1-Mar-19	Inv. 9388	£	4,083.53
30-Apr-19	Inv. 9426	£	11,422.16
10-Sep-19	Inv. 9539	£	21,019.44
17-Apr-20	Inv. 9667	£	396.00

Total £ 298,048.49